

IF CAD DRAWN, MANUAL CHANGES ARE PROHIBITED

UNLESS OTHERWISE SPECIFIED:

.5 RAD. MAX. FILLET ON ALL INSIDE CORNERS

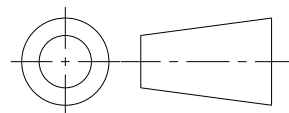
REMOVE ALL BURRS AND BREAK SHARP EDGES

CHAMFER ALL TAPPED HOLES 45° TO 1 MM OVER TAP SIZE

GEOMETRIC DRAWING SYMBOLS

- | | |
|------------------------------------|-------------------------------|
| ▭ FLAT | ⌒ PROFILE OF A SURFACE |
| — STRAIGHT | ⊕ TRUE POSITION |
| ∠ ANGULAR | ⊕ SYMMETRICAL |
| ⊥ SQUARE | ↗ RUNOUT CIR. |
| // PARALLEL | ↗ TOTAL RUNOUT |
| ○ ROUND | □ BASIC DIM. (.000) REF. DIM. |
| ⊘ CYLINDRICAL | |
| ◎ CONCENTRIC | |
| ⌒ PROFILE OF A LINE | |
| Ⓜ MAXIMUM MATERIAL CONDITION (MMC) | |
| Ⓢ REGARDLESS OF FEATURE SIZE (RFS) | |
| Ⓟ PROJECTED TOLERANCE ZONE | |

METRIC



3RD ANGLE PROJECTION

DO NOT SCALE

MACHINING TOLERANCE MILLIMETERS

- 1 PLACE DEC. ±.3
- 2 PLACE DEC. ±.13
- 3 PLACE DEC. ±.013

E&E

SPECIAL PRODUCTS

7200 MILLER DR.
WARREN, MI. 48092

FOR METRIC & STANDARD

TITLE KNURLED WRENCH

PART NO. EM-233-085-008

DRAWN BY: TONI	CHK'D BY: G.A.	APPR'D BY: GLA
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DATE: 30JAN01	DATE: 30JAN01	DATE: 30JAN01
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SCALE FULL	DWG. NO. E-900.042.004
SHT XX OF XX	